Polymer Bulletin © Springer-Verlag 1991

Arylidene polymers

I. Synthesis, doping and electrical conductivity of poly(arylidenecycloalkanones)

Mohamed A. Abd-Alla^{1,**}, Maher F. El-Zohry¹, and Mohamed A. Osman²

¹Department of Chemistry, Polymer Laboratory 507, Faculty of Science, Assiut, Egypt ²Department of Physics, Assiut University, Assiut, Egypt

Summary

A new class of polyconjugated polymers namely poly(2,5arylidenecyclopentanone) and poly(2,6-arylidenecyclohexanone) has been obtained by condensation of cyclopentanone or cyclohexanone with terephthaldehyde. Copolymerization of the corresponding monomers were also carried out. The model compounds were prepared from cyclopentanone or cyclohexanone with benzaldehyde and their structures were elucidated by IR. The polymers NMR. and elemental analyses. were charactrized by elemental analysis, IR, UV, viscometry, DSC measurements, thermogravimetric and X-ray analyses. Electrical conductivities in the insulating range 10-10 - 10-12 $(ohm cm)^{-1}$ were observed for the polymers 1,2, while the copolymers 3 gave 10-9 (ohm cm)-1.

Doping with iodine increases the semiconducting values of the polymers $10^{-7} - 10^{-8}$ (ohm cm)⁻¹, whereas the increase in case of copolymer was more distinct 10-6 (ohm cm)-1. Introduction

Interest in the electrical properties of conjugated organic polymers is well established, and a great variaty of such materials have been recived attention (1-6). These materials are prepared by polymerization of simple monomers which are able to form a network of highly delocalized electrons. Such delocalization decreases the ionization potential and increases electron affinity to an extent such near molecule is easily attacked by an electron that the donor or acceptor (doping mechanism) (7) whereas, the undoped polymer is generally an insulator. The doped material shows conductivity values which may approach thoseof metals.

In this paper we wish to present a route for the s vnthesis of some new poly and copolyconjugated polymers containing cycloalkanone rings in the main chain. Influence of the monomer structure upon the polymer properties such as thermostability, solubility and conductivity was studied.

Experimental

The elemental analyses were done on a Perkin-Elmer 240 C Instrument. The IR spectra were recorded on a Pye Unicam SP3 100 spectrophotometer using KBr pellet technique. 1H-NMR spectra were run on a Varian EM-390 90 MHz NMR spectrometer at room temperature in CDC1₃ using TMS as the internal reference. The UV, visible spectra were scanned on

^{*} Presented in the 3rd International Conference Speciality Polymers 88, 13-15 Sept, Quen College Cambridge University, UK (1988)

^{*}To whom offprint requests should be sent

a Varian CARY 219 spectrophotometer in sulfuric acid. The inherent viscosity of polymer solutions (0.5 g/100 ml) in sulfuric acid were determined at 30°C using a Ubbelohde The solubility of polymers were Suspended Level Viscometer. examined using 0.02 g of polymer in 3-5 ml of solvent at room temperature. X-Ray diffractographs were obtained with philips X-ray PW 1710 diffractometer, using Ni-filtered CuKa radiation. TGA and DSC were carried out in air with Du Pont, Model 951,910 and Du Pont 1090 thermal analyzers at heating 10°C/min. Pellets for rate of electrical conductivity measurments have been pressed at constant pressure 1000 psi Silver paste was used to make contacts and using IR die. sandwiched between two graphite electrodes. Conductivities have been measured at room temperature under air using 610 C Keithley Electrometer and Arrhenius plots were applied for calculations. Iodine doping was accomplished by vapour-phase doping technique (8).

Model Compounds

2,5-Dibenzylidenecyclopentanone(DBCp) and 2,6-dibenzylidnecyclohexanone (DBCh) were prepared as reported in literature (9,10).

Polymerization

In a three necked flask, a mixture of terephthaldehyde 0.1341 g (1 mmol) and cyclopentanone 0.0841 g (1 mmol) or cyclohexanone 0.0981 g (1 mmol) was dissolved in 50 ml ethanol and mechanically stirred under steam of dry nitrogen at room temperature (25°C). Then a few drops of 5% alcoholic solution of potassium hydroxide was added and the temperature was allowed to rise up to 45°C through 15 min. At the end of this time, a colored polymer was precipitated. The formed polymer was filtered off, washed with water, ethanol, acetone and dried.

Copolymerization

Similar procedure was applied as described above. The copolymer was synthesized by interaction of terephthaldehyde 0.1341 g (1 mmol) with a mixture of cyclopentanone 0.0425 g (0.5 mmol) and cyclohexanone 0.0495 g (0.5 mmol), yield 98.3%.

Results and Discussion

Literature survey revealed that interaction of dial-(Terephthaldehyde) and diamines leads to polyimines dehvde as typically conjugated polymers by step growth polycondenreaction (11). In continuation of our previous work sation synthesis and the chemistry of concerning the diarvlidenecycloalkanone (with five, six, and seven membered (9,10) and for the rings) derivatives importance of polymers, we aimed in this work to prepare a new class of poly(arylidenecycloalkanone).

Condensation of terephthaldehyde with cyclopentanone and/or cyclohexanone in alcoholic potasium hydroxide afforded the poly-conjugated polymers namely poly(2,5-benzylidenecyclopentanone) PBCp 1 and poly(2,6-benzylidenecyclohexanone) PBCh 2. Copolycondensation of equinmolar quantities of terephthaldehyde with a mixture of cyclopentanone and cyclohexanone gave the copolymer 3 (Scheme 1).

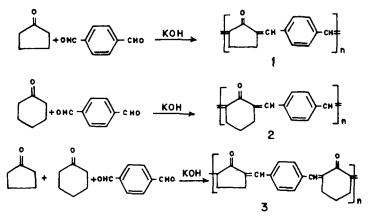
The early precipitation of polymers within fifteen

minutes after mixing the monomers indicated that the polymers were insoluble in the ethyl alcohol. This behaviour might be responsible for the low degree of polymerization as proved by their inherent viscosities (Table 1). These polymers were insoluble in almost organic solvents such as ethyl acetate, CHCl₃, CH₂Cl₂, CCl₄, CH₃CN, acetone, and partially soluble in polar aprotic solvent as DMF, NMP, DMSO and N,N-dimethylacetamide. In polar protic acids such as sulfuric acid, trifluoroacetic acid and methanesulfonic acid, the polymers were soluble at 30°C

To characterize these polymers, the model compounds of dibenzylidenecyclopentanone (DBCp) and dibenzylidenecylohexanone (DBCh) were synthesized by literature (9,10).

The IR spectra of polymers showed characteristic absorption bands at 1665-1695 cm⁻¹ assigned to the (C=0 stretching), at 2950 cm⁻¹ for C-H aromatic stretching and at 1620, 1580 cm⁻¹ for aromatic in plane stretching of C=C.

UV visible spectra were obtained for model and polymers in H_2SO_4 at concentration 2.6 x 10-6M and displayed two absorption bands at 245 nm due to $\pi-\pi^*$ transition within the benzenoid system, and at 330 nm concerning $\pi-\pi^*$ excitation of α,β -unsaturated ketone. The spectra of polymers showed absorption bands broadened and small bathochromically shifting of both bands, indicating the high conjugation in polymers.



Scheme 1

Table	1:	Physical	properties	and	conductivit	y of	polymers.
-------	----	----------	------------	-----	-------------	------	-----------

Polymer	a _η .inh	Color	ield	Conductivity (ohm cm)-			
No.	(dL/g)	00101	%	Undoped	Doped		
1 2 3	0.22 0.23 0.21	Yellow Yellow Yellowish	97 96 98	2.1 x 10-10 2.3 x 10-12 2.4 x 10-9	2.2 x 10~7 2.1 x 10~8 2.5 x 10~6		

a Inherent viscosity in concentrated H_2SO_4 (0.5 g/100 ml) at 30°C.

Thermal characterization of polymers was carried out by DSC and TGA in air (Fig. 1) shows typical DSC traces of polymer 1,2 and copolymer 3. The large exotherms were attributed to thermal degradation because the TGA thermograms of these polymer showed considerable rate of weight loss in the respective temperature. Figure 1 shows that a broad exotherm appeared above 200°C. Since TGA traces did not show

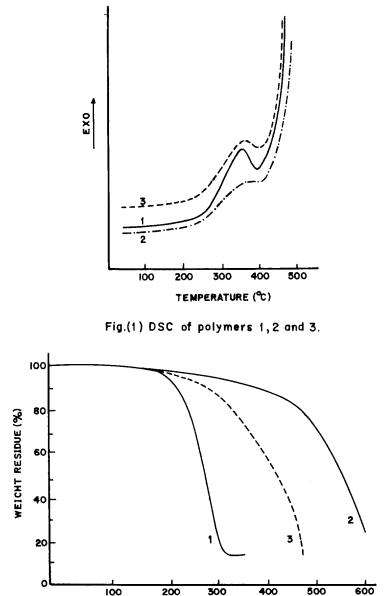


Fig.(2) TGA thermograms of polymers 1,2 and 3.

TEMPERATURE (°C)

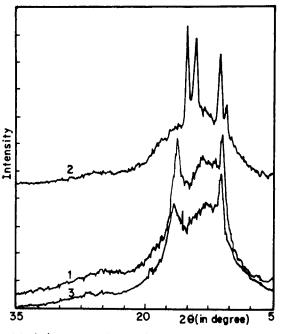


Fig.(3) X-ray diffraction patterns of polymer 1,2 and 3.

Table	2:	Thermal	properties	of	polymers.
-------	----	---------	------------	----	-----------

Polymer			Mass Loss (%)					
No.	200°C	225°C	250°C	275°C	300°C	350°C	400°C	
1	0	11.2	12	16	35	40	50	
2	0	0	0	6.7	7	8	21	
3	0	0	0	8.1	9	20	28	

thermal degradation at this temperature, this exotherm should be attributed to curing reactions involving the olefinic bonds (12). The TGA thermograms of the polymers are shown in Figure 2 and the weight loss corresponding to temperatures are given in Table 2. The TGA data showed that the thermal stabilities of polymers were in the order 2>3>1.

Electrical conductivity measurment of undoped polymer 1 and 2 in the insulating range $10^{-10} - 10^{-12}$ (ohm cm)⁻¹, while undoped copolymer 3 gave 10^{-9} (ohm cm)⁻¹. Doping with iodine increases the semiconducting values of the polyconjugated polymers $10^{-7} - 10^{-8}$ (ohm cm)⁻¹, however the increase in case of copolymer was more distinct 10^{-6} (ohm cm)⁻¹.

X-Ray diffractogram of polymers 1,2 and copolymer 3 showed a few reflections of sharpness peaks intermediate between crystalline and amorphous interferences. This indicated that there is a large class of structures intermediate ordered state between crystal with pronounced long range in order and an isotropic liquid with short range order in the arrangement of its atoms and molecules (Fig. 3). Moreover, the presence of C=O as a polar groups in addition to high bonds induces some order between two adjacent chains in C = Cthe polymer towards some extent of crystallinity (13). Also, the diffractogram indicated that PBCh 2 has high degree of crystallinity in comparison with PBCp 1 and the copolymer 3.

References

- Kuzmany H., Mehring M. and Roth S. (1985) Electroinc Properties of Polymers and Related Compounds, Verlag, Heidelberg (Springer Series in Solid State Sciences, Vol. 63, Springer).
- Seymour R.S. Conductive Polymers (1981) Plenum Press, New York, London.
- 3. Ahmad M.M., Feast W.J. (1984) Polym. Commun. <u>25</u>, 231.
- Skotheim T.A. (1986) Handbook of Conducting Polymers, <u>Vols. 1 and 2</u>, Dekker, New York.
- Potember R.S., Hoffman R.C., Hu H.S., Cocchiaro J.E., Viands C.A., Murphy R.A. and Poehler T.O. (1987) Polymer, <u>28</u>, 574.
- 6. Cordon III B. and Hancock L.F. (1987) Polymer, 28,585.
- 7. Ref. 4, <u>Vol. 1</u>, P., 825-859.
- Cagnan D.R., Capistran J.D., Karasz F.E, Lenz R.W and Antoun S. (1987) Polymer, <u>28</u>, 567.
- 9 Abd-Alla M.A (1975) M.Sc. Thesis, Chemistry Department, Faculty of Science, Assiut University, Assiut, Egypt.
- 10. Abd-Alla M.A., Ismail M.T. and El-Khawaga A.M. (1985) Revue Roumiane die Chimie <u>30</u>, 4, 343.
- Stevens M.P. (1975) Polymer Chemistry, An Introduction, Addision-Wesley Publishing Company. Inc. London, Amsterdam. Don Mills.
- 12. Mikroyannidis J.A. (1988) Eu. Polym. J., <u>24</u>, 11,1093.
- Mandelkern L. (1964) Crystallization of Polymers, Mc Graw-Hill. New York.

Accepted November 19, 1990 C

292